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to: Maintain Your  
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Ground Storage Tank~~  
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Inspection Guide  
Tank Inspections. If  
you are the owner or  
operator of a

qualified facility with  
aboveground oil  
storage containers,  
you must inspect  
these containers for  
integrity on a regular  
basis in accordance  
with industry  
standards. For more  
information on tank

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inspection requirements, see Chapter 7 of the SPCC Guidance for

Regional Inspectors.

SPCC Bulk Storage

Container Inspection

Fact Sheet.

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Tank Inspections | Oil Spills Prevention and Preparedness ...

The Above Ground

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Inspection provides you with information about the inspection of storage tanks and storage tank testing in a construction shop and site, as well as storage tank in-service inspection in operating units. You may review storage tank inspection procedure and

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Construction,  
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Testing is an ideal  
guide for engineers

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involved in the mechanical construction of above ground storage tanks. This text details the construction of storage tanks in accordance with the American Petroleum Institute requirements for API 650, and is the first book to cover every

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the design of storage  
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Storage Tanks. First

Issued: July 1995 Last

Revised: September

2016. This document

supersedes the

September 2001,

April 2007, May 2010,

and March 2014

editions of “ A Guide

to the Inspection and

Testing of



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of “ A Guide to the  
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storage vessels come in various sizes and dimensions. Let 's

take a look at some of

them. • Tanks that

can hold 550 gallons

and measure 48 x

6 -0 . • Tanks that

have a holding

capacity of 1,100

gallons and measure

48 x 12 -0 . •

On the other hand,

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tanks that can hold  
1,000 gallons and  
measure 64 x  
6 -0 .

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613-4.3(b)(1) Closure:

6 NYCRR 613-4.5.

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reviewing the  
applicability of  
inspection protocols  
from the American  
Petroleum Institute,

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the Steel Tank  
Institute, the  
American Society for  
Testing and  
Materials, and others.  
Examples of how  
compliance with  
N.J.A.C. 7:1E can be  
documented in the  
DPCC plan are also  
provided.

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The API 653

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storage tanks that are  
built to American  
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(API) 650 standard  
are required to have  
periodic API 653  
inspections. For  
inspection and repair,

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API 653 is based on the principles of API 650, but it may be applied to any steel tank constructed to a tank specification.

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Storage Tanks as ...  
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Storage Secondary



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storage Tank systems

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Storage Tank Facility  
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Storage Tanks This  
guide is intended for  
reference use only.  
All final details of  
design and  
construction must  
meet the

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requirements of federal, state and local codes. In case where plan approval is required, such approval must be obtained from the authority having jurisdiction before any work is performed.

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Monthly Inspection

Requirements from

the New York State

Petroleum Bulk

Storage (PBS)

Regulations (6NYCRR

Parts 612-614)

6NYCRR Part 613.6 (a)

Monthly inspections.

The owner or

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Storage Tank  
operator of an  
aboveground storage  
facility must inspect  
the facility at least  
monthly. This must  
include:

---

ABOVEGROUND  
PETROLEUM TANK  
MONTHLY  
INSPECTION REPORT  
with ...

Your Florida

*Page 29/74*

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Petroleum Storage

Tank Facility

Inspection

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This guide has been developed to assist owners and operators of storage tank systems with attaining and maintaining operational compliance with applicable rules and regulations. AST and

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Storage Tank  
inspection checklists  
are located in the  
back.

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CHECKLIST. Location:

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Storage Tank

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Date: \_\_\_\_\_  
Completed by: \_\_\_\_\_  
Tank: Tank:

Tank: Is there any deterioration on the tank, tank coating, piping, foundation, drainage, supports, ladder, platform, or safety equipment? For molded plastic tanks, check for evidence of cracked and worn areas and



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Storage Tank  
delamination.  
Inspection

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Environmental  
Health and Safety  
API 653 is the  
industry standard  
inspection code for  
storage tank  
inspection and  
maintenance,  
covering the  
inspection, repair,  
alteration, and

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reconstruction of  
steel aboveground  
storage tanks used in  
the petroleum and  
chemical industries.

---

A Guide to Storage  
Tank Inspection |  
Inspectioneering  
Facilities with  
aboveground storage  
tanks (ASTs) holding  
oils of any kind may

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Storage Tank  
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be subject to U.S. EPA's Spill Prevention, Control, and Countermeasure (SPCC) regulation (40 CFR Part 112). The SPCC regulation does not specifically use the term AST, but rather includes ASTs under the term bulk storage container.

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Storage Tanks |

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Storage Tanks ...

Service inspections determine the tank system's integrity and suitability for continued use, including leak detection systems, structural integrity of the tanks and associated

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Storage Tank

equipment, and

release prevention

measures. Service

inspections are

required on

aboveground storage

tanks that are:

Greater than 5,000

gallons capacity; and

---

AST Inspections -

Pennsylvania DEP

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*Page 37/74*

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Storage Tanks (AST)

are large containers usually made of metal and resting on

top of the ground, designed to

temporarily hold a number of different liquid or gas substances. These substances can range from water to crude oil to various chemical products.

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Storage Tank  
One of the many  
standards that apply  
to aboveground  
storage tanks is API  
653, "Tank  
Inspection, Repair,  
Alteration, and  
Reconstruction."

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Storage Tanks (ASTs)  
| Inspectioneering  
Bulk Storage

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Guidance  
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Storage Information  
Note: This

information is  
intended to provide  
facility/tank owners  
and operators  
answers to  
commonly asked que  
stions. Facility/tank  
owners should  
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regulations 6 NYCRR

Part 613 - Petroleum

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106 pages, 498 KB)

and read them

carefully and in their

entirety.

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Bulk Storage

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- NYS Dept. of ...

In 1983 (and most

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recently revised in 2008), the State Legislature enacted Article 17, Title 10 of the Environmental Conservation Law, entitled "Control of the Bulk Storage of Petroleum." The Law applies both to Underground Storage Tanks (USTs) and Aboveground Storage Tanks (ASTs)

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and gives DEC  
authority to regulate  
such tanks.

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storage tanks in

accordance with the

American Petroleum

Institute

requirements for API

650, and is the first

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book to cover every stage subsequent to the design of storage tanks. The author focuses on the mechanical construction, inspection, and testing of storage tanks and all aspects on-site after design, and explains the relevance of code requirements. In

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In addition, he incorporates real-world applications based on his own experience, and provides a host of practical tips, useful in avoiding repair and reworks during construction of storage tanks.

Presents material compiled according to the requirements

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Storage Tank

of API 650 for the  
construction of  
storage tanks

Includes coverage of

the practical aspects

of tank farm layout,

design, foundation,

erection, welding,

inspection and

testing Explains the

details of

construction

/welding sequences

and NDT with simple

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Storage Tanks

Sketches and tables  
Spells out applicable  
codes and

specifications, and

provides logical

explanations of

various code

requirements A

reference for

beginners and

practitioners in the

construction

industry, Above

Ground Storage



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to Construction,  
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Testing contains  
valuable information  
on API 650 code  
requirements and  
specifications, and  
the construction of  
above ground  
storage tanks.

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Written for current  
tank owners and  
those considering  
aboveground tank

storage, this  
expanded handbook  
provides practical  
guidance for  
designing, building,  
managing, operating,  
and maintaining an  
aboveground tank  
system that meets  
your storage needs

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and complies with all federal and state codes and regulations. In addition to completely updating the regulatory programs, technologies, and inspection methods, this edition provides a comprehensive look at Spill Prevention Control

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Countermeasures  
(SPCC) plans that  
include new  
information on  
inspections and  
maintenance, new  
techniques and  
technologies for  
addressing SPCC  
planning, and new  
EPA interpretations  
of SPCC  
requirements. Other

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Sections of this book cover such topics as structural and engineering

concepts, piping and product handling systems, leak monitoring and containment, inspection and maintenance programs, hazardous wastes, and tank management

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planning. Special features include a summary of state programs (for those that have them) and six appendices. The appendices contain sample aboveground tank specifications, a sample SPCC plan, an audit protocol for facilities with SPCC plans, and inspection checklists.

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## Aboveground Storage Tank

The one reference devoted exclusively to ASTs, this book assembles the most critical information on the subject in a single convenient volume. The result is an ideal tool for chemical, environmental, and civil engineers, as well as management

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personnel and others  
concerned with the  
regulatory issues

governing ASTs.

Section by section,

this complete

reference thoroughly

examines and

clarifies various types

of storage media and

their applications;

fundamental

environmental



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engineering concerns; industrial codes and standards for ASTs; AST design considerations; the proper construction, fabrication, and erection of tanks; and the often-confusing requirements

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A survey of manufacturing and installation methods, standards, and

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It chronicles the

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trends towards  
aboveground storage  
tanks, secondary  
containment, and  
corrosion-resistant  
underground steel  
storage systems.

Covering both  
upstream and

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downstream oil and  
gas facilities, Surface  
Production

Operations: Volume  
5: Pressure Vessels,  
Heat Exchangers, and  
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delivers a must-have  
reference guide to  
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increase  
performance, prevent  
failures, and reduce

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costs. Every engineer

and equipment

manager in oil and

gas must have

complete knowledge

of the systems and

equipment involved

for each project and

facility, especially the

checklist to keep up

with maintenance

and inspection--a

topic just as critical as

design and

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performance. Taking  
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5: Pressure Vessels,  
Heat Exchangers, and  
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Storage Tanks  
furnishes all the  
critical regulatory  
information needed

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for oil and gas  
specific projects,  
saving time and  
money on

maintaining the  
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of the oil and gas  
facility. Including  
troubleshooting  
techniques,  
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and testing  
procedures, ensuring  
the equipment is  
revitalized to  
maximum life

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comprehensive

coverage on oil and

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and European

standards, codes and

recommended

practices, saving the

engineer time

searching for various

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Public concern over

the environmental

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Storage Tank

and health risks  
posed

by underground  
storage tank (UST)

systems has given  
rise to myriad codes,  
standards, and  
regulations in recent  
years. In many  
states, UST owners,  
operators,  
contractors, and  
inspectors must  
prove that they

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Understand how to apply a vast and growing body of technical and legal specifications to their work. Technology of Underground Liquid Storage Tank Systems is based on John Hartmann's celebrated training course at the University of Wisconsin-Madison--the

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most well-attended  
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was written for busy  
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s, owner/operators,  
and inspectors who  
need to come up to  
speed on both the  
technology and the  
regulatory  
requirements

involved in designing,  
installing, and closing

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USTs. This complete, practical guide covers all the bases, from site assessment to damage control, regulatory compliance and legal considerations to project management.

Drawing upon his 35 years of experience as a UST contractor and consultant, as well as

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the experience of  
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provides careful, step-  
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encountered in  
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A simple colorful one-page (double sided) laminated quick reference guide on aboveground storage tanks and spill prevention, control and countermeasure (SPCC) plans. Basic information includes; SPCC regulatory criteria,



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